Assembly Instructions for

VISUAL Two

Interactive Crescent Desk

1 Carefully remove **Desk Top (A)** from packaging, place **Desk Top (A)** upside down on top of empty packaging. Remove **Fixings** from separate packaging.

Check all items against the **Contents List**, should any parts be missing, please contact **Customer Services** on **01494 448000**.

- 2 Take 2x Metal Minifix Bolts (J), and screw into 2x Pre-Drilled Holes on side of 800mm Leg Frame (D).
- 3 Take 2x Metal Minifix Bolts (J), and screw into 2x Pre-Drilled Holes on side of 600mm Leg Frame (E).
- 4 Take 4x Metal Minifix Bolts (J) and screw 'finger-tight' into both sides of Corner Column (F). Take care not to over-tighten Metal Minifix Bolts (J).
- 5 Fix Back Panel Bracket (G) onto inside of Long Modesty Panel (B) using 2x Flange Head Screws (H) into the 2x Pilot Holes.
- 7 Carefully position 800mm Leg Frame () over 3x Pilot Holes on 800 side of Desk Top (). Using 3x Mushroom Head Screws (I) and a Phillips Screwdriver, fix 800mm Leg Frame () to Desk Top ().
- 8 Offer Long Modesty Panel (ℍ) up to 800mm Leg Frame (ฒ), ensuring that Minifix Cams (K) are fully located over Metal Minifix Bolts (⅄). Using a Phillips Screwdriver, turn Minifix Cams (K) 180° clockwise to lock in position.
- 9 Take Corner Column (F), and locate Metal Minifix Bolts (J) into remaining Minifix Cams (K) on Long Modesty Panel (B), and tighten as above.
- 10 Take Short Modesty Panel (C) and offer up to Corner Column (F), ensuring that Minifix Cams (K) are fully located over Metal Minifix Bolts (J), but do not tighten.
- 11 Take 600mm Leg Frame (E) and locate Metal Minifix Bolts (J) fully inside Minifix Cams (K) in Short Modesty Panel (C), and tighten.
- 12 Lift and place 600mm Leg Frame (E) over 3x Pilot Holes on 600 Return side of Desk Top (A). Using 3x Mushroom Head Screws (I) and a Phillips Screwdriver, fix 600mm Leg Frame (E) to Desk Top (A).
- **13** Position Complete Frame so that **Corner Column (F)** is in position over Cable Port hole as shown in **Figure 2**. Tighten up all **Minifix Cams (K)** which remain unlocked.
- 14 Using 2x Mushroom Head Screws (I), fix Corner Column (F) to Desk Top (A). Take 1x Flange Head Screw (H) and fix Back Panel Bracket (G) to underside of Desk Top (A).
- 15 With the assistance of at least one other person, carefully turn entire Desk over and place in desired position.



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CONTENTS



