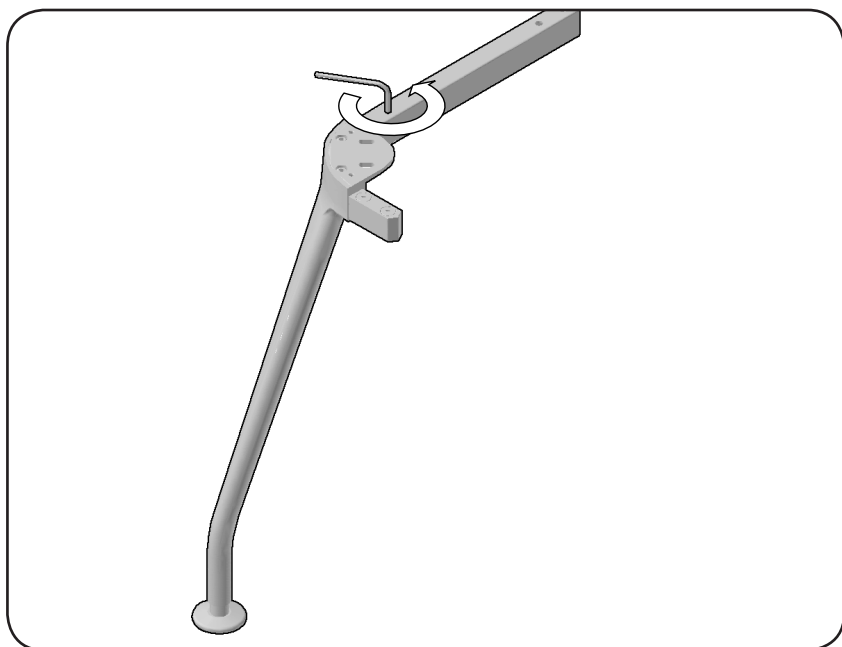
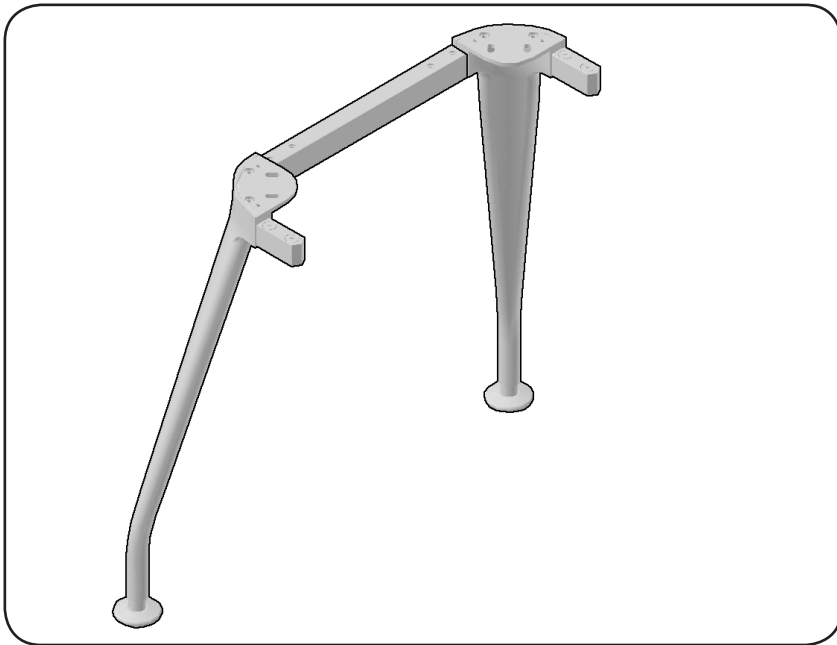


Take one of the corner legs and one of the shorter rails (if you have a DD0808 or DD 1616 all rails will be the same length so start with any of them). With the holes in the rail facing upwards, insert either end of the rail onto one of the metal lugs at the top of the leg. If the rail will not slide on easily ensure that the bolts in the lug are fully retracted by turning them clockwise with the Allen key.

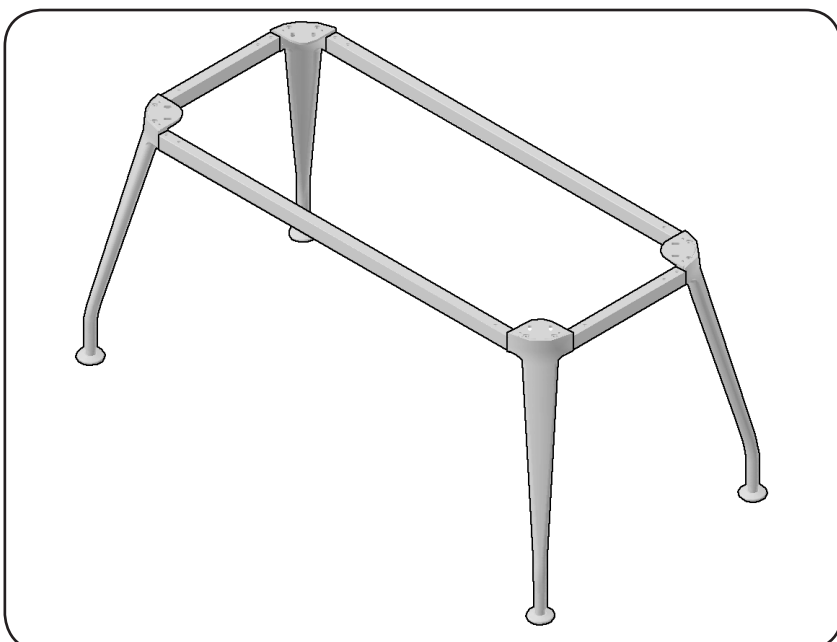
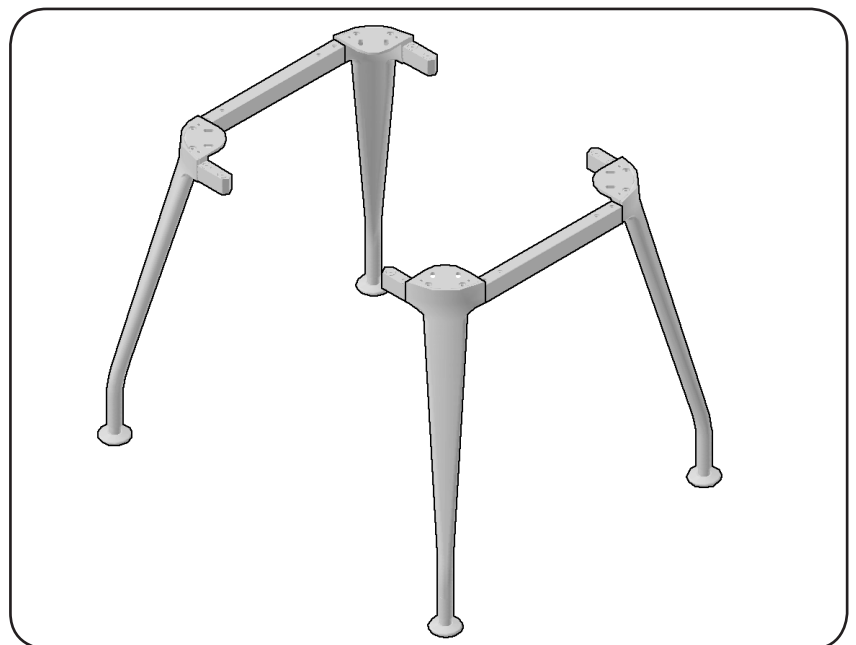
With the beam in place, put the Allen key through one of the holes in the top of the beam and into the Allen bolt in the metal lug of the leg. Turn this **anti-clockwise** as if to undo the bolt. This will raise the bolt up and force it against the inside of the beam, locking it in place. Repeat this with the bolt directly next to the one you have just turned.





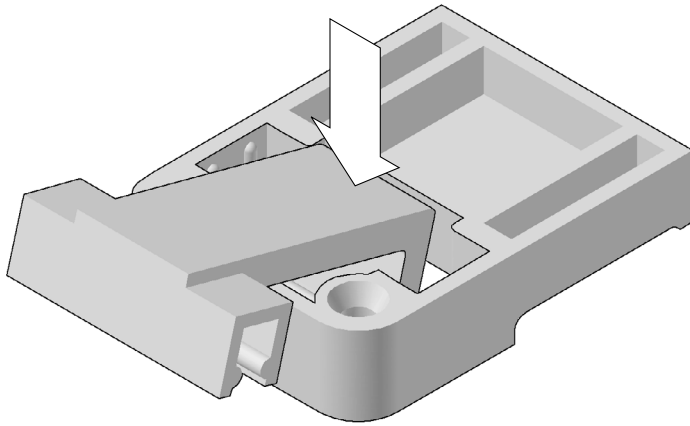
Repeat this process with the remaining leg of the pair, fixing it to the other end of the beam. The result should resemble this illustration.

Repeat steps 1-3 with the remaining short beam and the other pair of legs. You should now have two identical structures.



In the same way as the short beam place and fix the long beams in between the two structures. Place both beams before securing them in place as once one is in place the structure will be locked in place.

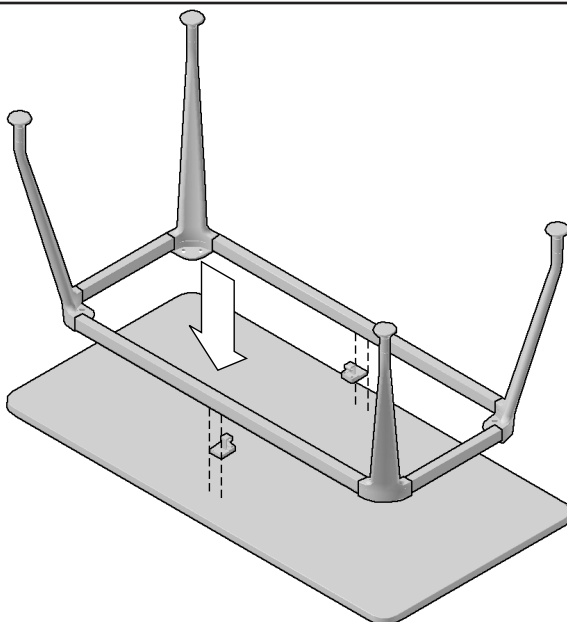
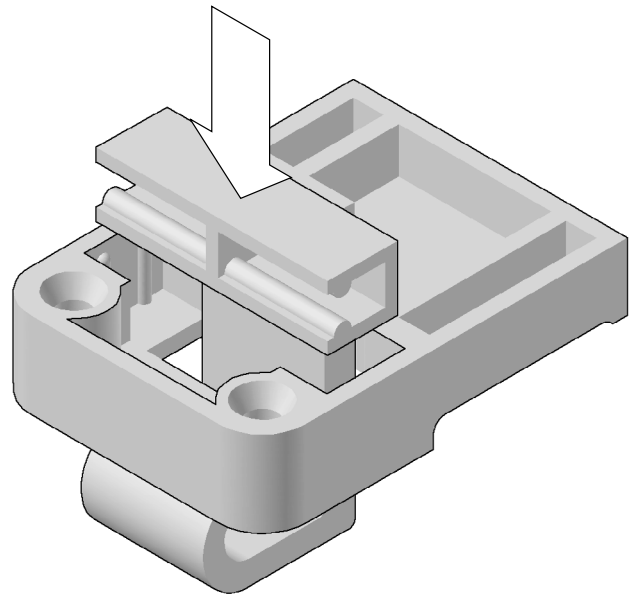
Remember to turn the bolts anti-clockwise to fix the beams in place. Once complete check that all the beams are securely fastened to the legs.



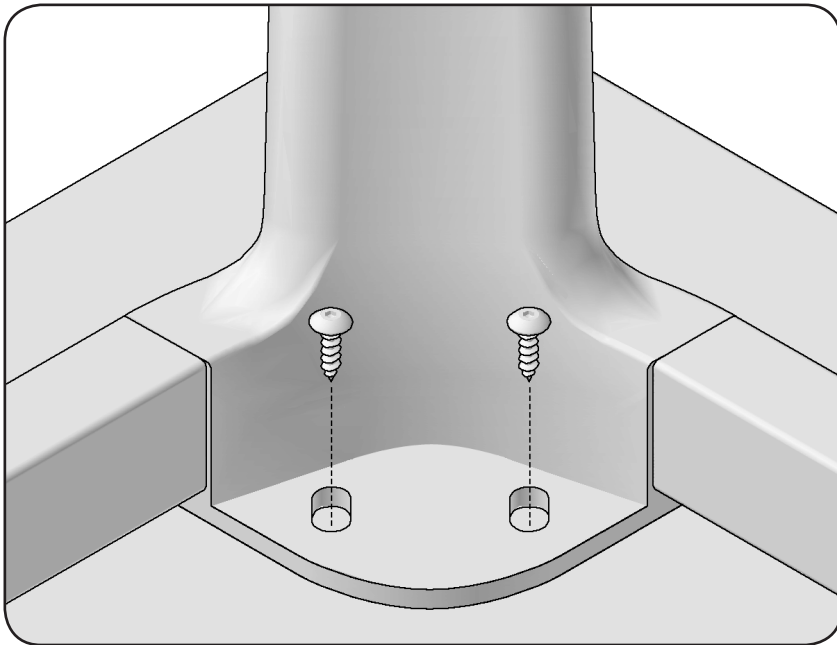
Take all the spacer hook components (grey plastic) out of their packaging. Take one of the rectangular blocks and one of the hooks. With the 'Verco' and '100-DNASH' text on the inside of the moulding facing up, insert the hook in to the central hole as shown left.

The hook will not immediately fit through the hole. You need to brace the block with both hands and push on the end of the hook where the arrow shows **very firmly** using your thumb. The hook will pass through the hole making a clearly audible 'click' as it does.

Now fully insert the top of the hook into the rectangular recess in the block as shown right. Push it fully in to the recess so the top is flush with the top of the block.

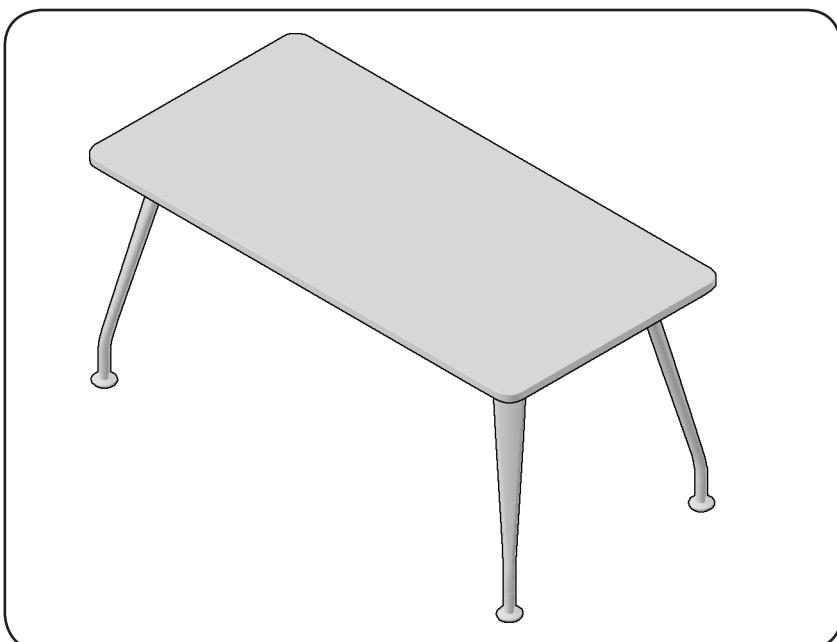
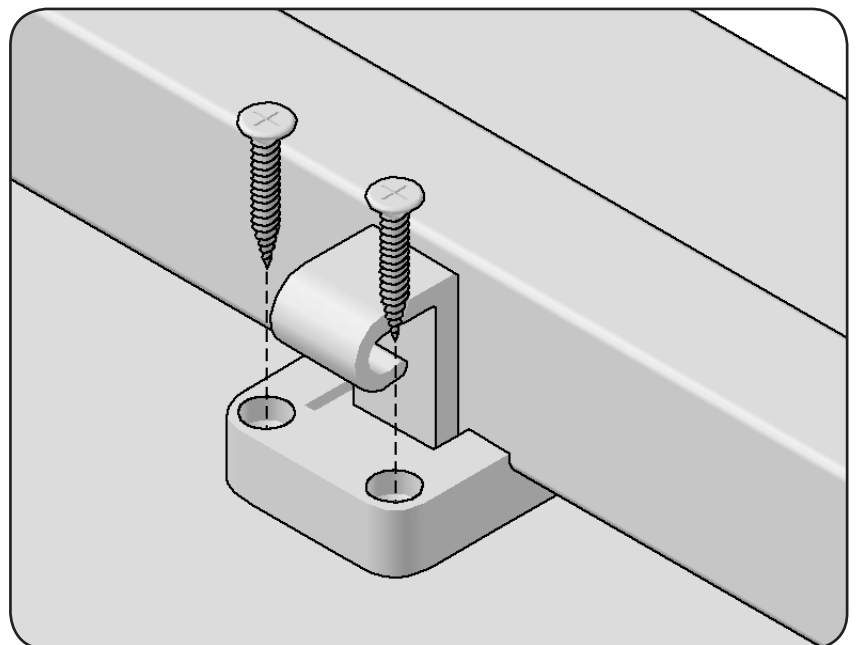


Lay the top on the floor, underside facing up (pilot holes facing up). Place the frame on top of it as shown and align the two oval shaped holes in each leg with the pilot holes in the top. Place the spacer hooks, one under each of the long beams, with the hooks facing towards the centre of the desk and the beam sitting in the shallow recess in the block.



Place the black 'mush head' screws through the holes in each leg and screw them into the underside of the top using the 4mm Allen key. Continue turning until the fully inserted but avoid over-tightening.

This step is not essential. You can fix the spacer hook into position by sliding it to the desired position and screwing through the two holes in its base and into the underside of the desk top. There are no pilot holes for this as the hook can be placed anywhere along the length of the beam.



With the assistance of at least one other person turn the desk so that it stands on its legs. Your completed desk should resemble the image on the left.

Adjust the feet if needed by turning them individually to adjust their height. Each foot should be firmly placed on the floor ensuring that the desk does not wobble.